

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 12/10/2017	Job No.:	ADR Yes/No:	ADR Date:	ECN #: 17- 686
Product No.: EUROCOPTER (DART TOOLING)		Created By: SAC	Approved By: DA	
Product Name: WIDE TABS FOLDING TOOL EUROCOPTER/H175		Checked By:		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	17.10.20	DQA / QA Coord.	Y	PS / ED	17.10.26
Production Planning Man. / Prod. Planner	Y	LL / MP	17.10.20	QC Coordinator	Y	PD	17.10.26
Supply Chain Director / Purchasing	Y	RA / CL	17.10.26	Customer Support	Y	SW / LM	17.10.26
Production Engineering Coord.	Y	DD / JFS	17.10.19	Customer Technical Support	Y	MB / ML	17.10.29
Production Engineering Coord.	N	DL		Marketing	N	WR	
Customer Order Processing	N	SL		Prod. Man. Solution Provider	Y	HM	17.10.26

**Reason for Change:**  
Adjust fits and tolerances on -3 and -9 parts, added -31 packaging subassembly

**Documents Affected:**  
RBEM621A1001101 S5330 Rev B

IF APPLICABLE: NCR: \_\_\_\_\_ PAR: \_\_\_\_\_ CAR: \_\_\_\_\_ CIR: \_\_\_\_\_ URF: \_\_\_\_\_

PAPERWORK UPDATE ☐ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17.10.16
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17.10.16
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		17.10.16
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	87	17.10.16
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

**Description / Action:**  
Improve location tolerances between -3 and -9 parts for better angle indicator accuracy.  
Split out packaging into -31 subassembly for outsource purchasing

ECN Verified & Complete: DA Date: 2017.10.30